
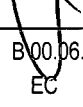





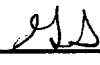





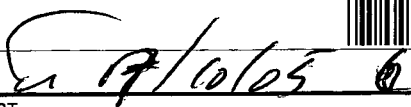





Date: Wednesday, 03/10/2007 9:21:17 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CAP
Job Number	: 34998		
Estimate Number	: 10519		
P.O. Number	: N/A	Part Number	: D2855
This Issue	: 03/10/2007 S.O. No. : N/A	Drawing Number	: D2855 REV. A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 34349	Material	: N/A
Written By	: 	Due Date	: 10/10/2007 Qty: 1 Um: Each
Checked & Approved By	: 		
Comment	: Est: B00.06.22 Added receiving step & removed P/O for powder coat EC		

Seq. #:	Machine Or Operation:	Description :
1.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		
Comment: HAND FINISHING RESOURCE #1 Pull from stock; 1 x D2855 B <u>29608</u> sand lightly 		
2.0	D2855	Cap
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Cap <u>B29608</u> 		
3.0	POWDER COATING	POWDER COATING
		
Comment: POWDER COATING Powder Coat Sandtex Green (Ref: 4.3.5.1) as per QSI 005 4.3  07-10-05 ①		
4.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
		
Comment: INSPECT POWDER COAT  07/10/05 ①		
5.0	ALS71032225	INSERT
		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) INSERT Pick: Qty Part Number Description Batch <u>N/A</u>  07-10-05 ①		

Date: Wednesday, 03/10/2007 9:21:17 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CAP

Job Number: 34998

Part Number: D2855

Job Number:



Seq. #:

Machine Or Operation:

Description :

2 ALS7-1032-225 Insert
or AKS7-1032-225
or ALS4-1032-225
or AKS4-1032-225

N/A

UJ

07-10-05

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Install Inserts as per Dwg D2855

N/A

GU 07-10-05

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: Finishing

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

①

Donkolo

Job Completion



U 07-10-05